



COMMONWEALTH OF PENNSYLVANIA  
DEPARTMENT OF ENVIRONMENTAL PROTECTION  
AIR QUALITY PROGRAM

STATE ONLY NATURAL MINOR OPERATING PERMIT

Issue Date: July 18, 2025      Effective Date: January 20, 2026  
Revision Date: January 20, 2026      Expiration Date: July 17, 2030  
Revision Type: Amendment

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.

State Only Permit No: 09-00107

Natural Minor

Federal Tax Id - Plant Code: 52-0566603

Owner Information

Name: OLDCASTLE APG NORTHEAST INC  
Mailing Address: 1214 HAYES BLVD  
BRISTOL, PA 19007-2913

Plant Information

Plant: OLDCASTLE APG NORTHEAST INC / BRISTOL  
Location: 09 Bucks County      09001 Bristol Township  
SIC Code: 3273 Manufacturing - Ready-Mixed Concrete

Responsible Official

Name: ALBERT GRAY  
Title: SITE MANAGER  
Phone:      Email: albert.gray@oldcastle.com

Permit Contact Person

Name: ED WHITE  
Title: REGIONAL EHS DIRECTOR  
Phone: (540) 664 - 3792      Email: ed.white@oldcastle.com

[Signature] \_\_\_\_\_  
JILLIAN A. GALLAGHER, SOUTHEAST REGION AIR PROGRAM MANAGER



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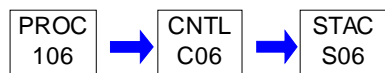
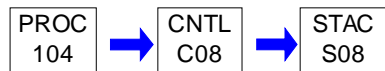
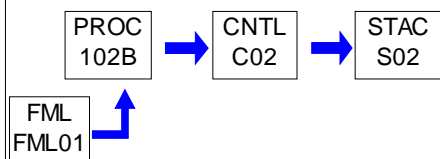
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Source ID	Source Name	Capacity/Throughput	Fuel/Material
102B	AGGREGATE DRYING OPERATION	38.900 MMBTU/HR	
		38,137.000 CF/HR	AGGREGATE
103	CONCRETE MIX / PACKAGING 1	N/A	
104	CONCRETE MIX / PACKAGING 2	N/A	
106	AGGREGATE STORAGE SILO	N/A	
120	PARTS WASHER	N/A	
C02	ROTARY DRYER BAGHOUSE		
C06	AGGREGATE STORAGE SILOS DUST COLLECTOR		
C07	CARTRIDGE DUST COLLECTOR		
C08	CARTRIDGE DUST COLLECTOR		
FML01	NATURAL GAS PIPELINE		
S02	ROTARY DRYER DUST COLLECTOR STACK		
S06	AGGREGATE STORAGE SILOS DUST COLLECTOR STACK		
S07	CONCRETE MIX / PACKAGING 1 DUST COLLECTOR STK		
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**PERMIT MAPS**

**SECTION B. General State Only Requirements****#001 [25 Pa. Code § 121.1]****Definitions.**

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1.

**#002 [25 Pa. Code § 127.446]****Operating Permit Duration.**

- (a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit.
- (b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit.

**#003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)]****Permit Renewal.**

- (a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit.
- (b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.
- (c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office.
- (d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413.
- (e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j).
- (f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application.

**#004 [25 Pa. Code § 127.703]****Operating Permit Fees under Subchapter I.**

- (a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year.
  - (1) For a synthetic minor facility, a fee equal to:
    - (i) Four thousand dollars (\$4,000) for calendar years 2021—2025.
    - (ii) Five thousand dollars (\$5,000) for calendar years 2026—2030.
    - (iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.
  - (2) For a facility that is not a synthetic minor, a fee equal to:

**SECTION B. General State Only Requirements**

- (i) Two thousand dollars (\$2,000) for calendar years 2021—2025.
- (ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026—2030.
- (iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.

(b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

**#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]****Transfer of Operating Permits.**

- (a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.
- (b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.
- (c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

**#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]****Inspection and Entry.**

- (a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:
  - (1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;
  - (2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;
  - (3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;
  - (4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.
- (b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.
- (c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

**#007 [25 Pa. Code §§ 127.441 & 127.444]****Compliance Requirements.**

- (a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:
  - (1) Enforcement action

**SECTION B. General State Only Requirements**

(2) Permit termination, revocation and reissuance or modification

(3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

**#008 [25 Pa. Code § 127.441]****Need to Halt or Reduce Activity Not a Defense.**

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

**#009 [25 Pa. Code §§ 127.442(a) & 127.461]****Duty to Provide Information.**

(a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.

(b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

**#010 [25 Pa. Code § 127.461]****Revising an Operating Permit for Cause.**

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

(1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.

(2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.

(3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.

(4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

**#011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]****Operating Permit Modifications**

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:

(b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless

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precluded by the Clean Air Act or its regulations.

(c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.

(d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.

(e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

**#012 [25 Pa. Code § 127.441]****Severability Clause.**

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

**#013 [25 Pa. Code § 127.449]****De Minimis Emission Increases.**

(a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

(b) The Department may disapprove or condition de minimis emission increases at any time.

(c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NO<sub>x</sub> from a single source during the term of the permit and 5 tons of NO<sub>x</sub> at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM<sub>10</sub> from a single source during the term of the permit and 3.0 tons of PM<sub>10</sub> at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:

(1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.



**SECTION B. General State Only Requirements**

- (2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.
- (3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.
- (4) Space heaters which heat by direct heat transfer.
- (5) Laboratory equipment used exclusively for chemical or physical analysis.
- (6) Other sources and classes of sources determined to be of minor significance by the Department.
- (e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:
  - (1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.
  - (2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.
  - (3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.
- (f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.
- (g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.
- (h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

**#014 [25 Pa. Code § 127.3]****Operational Flexibility.**

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

- (1) Section 127.14 (relating to exemptions)
- (2) Section 127.447 (relating to alternative operating scenarios)
- (3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)
- (4) Section 127.449 (relating to de minimis emission increases)
- (5) Section 127.450 (relating to administrative operating permit amendments)
- (6) Section 127.462 (relating to minor operating permit modifications)
- (7) Subchapter H (relating to general plan approvals and general operating permits)

**SECTION B. General State Only Requirements****#015 [25 Pa. Code § 127.11a]****Reactivation of Sources**

- (a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).
- (b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).

**#016 [25 Pa. Code § 127.36]****Health Risk-based Emission Standards and Operating Practice Requirements.**

- (a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].
- (b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

**#017 [25 Pa. Code § 121.9]****Circumvention.**

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

**#018 [25 Pa. Code §§ 127.402(d) & 127.442]****Reporting Requirements.**

- (a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.
- (b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.
- (c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:
- Regional Air Program Manager  
PA Department of Environmental Protection  
(At the address given in the permit transmittal letter, or otherwise notified)
- (d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.
- (e) Any records, reports or information submitted to the Department shall be available to the public except for such records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility.

**SECTION B. General State Only Requirements****#019 [25 Pa. Code §§ 127.441(c) & 135.5]****Sampling, Testing and Monitoring Procedures.**

(a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable.

(b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139.

**#020 [25 Pa. Code §§ 127.441(c) and 135.5]****Recordkeeping.**

(a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information:

- (1) The date, place (as defined in the permit) and time of sampling or measurements.
- (2) The dates the analyses were performed.
- (3) The company or entity that performed the analyses.
- (4) The analytical techniques or methods used.
- (5) The results of the analyses.
- (6) The operating conditions as existing at the time of sampling or measurement.

(b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.

(c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

**#021 [25 Pa. Code § 127.441(a)]****Property Rights.**

This permit does not convey any property rights of any sort, or any exclusive privileges.

**#022 [25 Pa. Code § 127.447]****Alternative Operating Scenarios.**

The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.

**#023 [25 Pa. Code § 121.7]****Prohibition of Air Pollution**

No person may permit air pollution as that term is defined in the Air Pollution Control Act (35 P.S. §§ 4001-4015).

**SECTION B. General State Only Requirements****#024 [25 Pa. Code §135.3]****Reporting**

(a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.

(b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

**#025 [25 Pa. Code §135.4]****Report Format**

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.

**SECTION C. Site Level Requirements****I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §121.7]****Prohibition of air pollution.**

No person may permit air pollution as that term is defined in the Air Pollution Control Act (35 P.S. Section 4003).

**# 002 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

No person may permit the emission into the outdoor atmosphere of fugitive air contaminant from a source other than the following:

- (a) construction or demolition of buildings or structures;
- (b) grading, paving and maintenance of roads and streets;
- (c) use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets;
- (d) clearing of land;
- (e) stockpiling of materials;
- (f) open burning operations, as specified in 25 Pa. Code § 129.14;
- (g) N/A
- (h) N/A
- (i) sources and classes of sources other than those identified in (a)-(h), above, for which the permittee has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:
  - (1) the emissions are of minor significance with respect to causing air pollution; and
  - (2) the emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

**# 003 [25 Pa. Code §123.2]****Fugitive particulate matter**

A person may not permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in 25 Pa. Code § 123.1(a)(1)-(9) (relating to prohibition of certain fugitive emissions) if such emissions are visible at the point the emissions pass outside the person's property.

**# 004 [25 Pa. Code §123.31]****Limitations**

A person may not permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in such a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

**# 005 [25 Pa. Code §123.41]****Limitations**

Unless otherwise specified in this permit, a person may not permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

- (a) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.
- (b) Equal to or greater than 60% at any time.

**# 006 [25 Pa. Code §123.42]****Exceptions**

The opacity limitations as per 25 Pa. Code § 123.41 shall not apply to a visible emission in any of the following instances:

- (a) When the presence of uncombined water is the only reason for failure of the emission to meet the limitations.
- (b) When the emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.
- (c) When the emission results from the sources specified in 25 Pa. Code § 123.1(a) (1) – (8) (relating to prohibition of certain fugitive emissions).

**SECTION C. Site Level Requirements****# 007 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Total NOx emissions from this facility shall not exceed 24.90 tons per year on a 12-month rolling basis.

**# 008 [25 Pa. Code §129.14]****Open burning operations**

No person may permit the open burning of material in the Southeast Air Basin except where the open burning operations result from:

- (a) a fire set to prevent or abate a fire hazard, when approved by the Department and set by or under the supervision of a public officer;
- (b) any fire set for the purpose of instructing personnel in fire fighting, when approved by the Department;
- (c) a fire set for the prevention and control of disease or pests, when approved by the Department;
- (d) a fire set in conjunction with the production of agricultural commodities in their unmanufactured state on the premises of the farm operation;
- (e) a fire set for the purpose of burning domestic refuse, when the fire is on the premises of a structure occupied solely as a dwelling by two families or less and when the refuse results from the normal occupancy of the structure;
- (f) a fire set solely for recreational or ceremonial purposes; or
- (g) a fire set solely for cooking food.

**II. TESTING REQUIREMENTS.****# 009 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) If at any time the Department has cause to believe that air contaminant emissions from any source may be in excess of the limitations specified in this Permit, or established pursuant to, any applicable rule or regulation contained in 25 Pa. Code Article III, the permittee shall be required to conduct whatever tests are deemed necessary by the Department to determine the actual emission rate(s).

(b) Such testing shall be conducted in accordance with the provisions of 25 Pa. Code Chapter 139, the most current version of the DEP Source Testing Manual, and the EPA Clean Air Act National Stack Testing Guidance, when applicable, and in accordance with any restrictions or limitations established by the Department at such time as it notifies the permittee that testing is required.

**# 010 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Plan Approval No. 09-0107B requires a source test to confirm compliance with Source ID 102B, filterable and condensable particulate matter limit of 0.04 grains per dry standard cubic foot. A source test was conducted on August 19, 2025 and the source test report was received by DEP on October 7, 2025. The permittee's test report received on October 7, 2025 indicates that the source test results demonstrate compliance with plan approval requirements; however, DEP Source Testing Program has not completed a formal review of the source test report to determine if the test results are acceptable to use for compliance purposes at this time. Plan Approval No. 09-0107B terms and conditions are incorporated into this permit based upon a preliminary review of the source test report. If DEP Source Testing Program determines that the source test is not acceptable to use for compliance purposes, the permittee will be required to retest in accordance with conditions specified in Plan Approval No. 09-0107B and other such conditions, within the capacity of the equipment, which may be requested by DEP.

**SECTION C. Site Level Requirements****III. MONITORING REQUIREMENTS.****# 011 [25 Pa. Code §123.43]****Measuring techniques**

Visible emissions may be measured using either of the following:

- (a) A device approved by the Department and maintained to provide accurate opacity measurements.
- (b) Observers, trained and qualified to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.

**# 012 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall monitor the facility, once per operating day, for the following:

- (1) Odors which may be objectionable (as per 25 Pa. Code §123.31).
- (2) Visible Emissions (as per 25 Pa. Code §§123.41 and 123.42).
- (3) Fugitive Particulate Matter (as per 25 Pa. Code §§ 123.1 and 123.2).

(b) Objectionable odors, fugitive particulate emissions, and visible emissions that are caused or may be caused by operations at the site shall:

- (1) Be investigated;
- (2) Be reported to the facility management, or individual(s) designated by the permittee;
- (3) Have appropriate corrective action taken (for emissions that originate on-site); and
- (4) Be recorded in a permanent written log.

(c) After six (6) months of daily monitoring, and upon the permittee's request, the Department will determine the feasibility of decreasing the monitoring frequency to weekly for the next six month period.

(d) After six (6) months of weekly monitoring, and upon the permittee's request, the Department will determine the feasibility of decreasing the frequency of monitoring to monthly.

(e) The Department reserves the right to change the above monitoring requirements at any time, based on but not limited to: the review of the compliance certification, complaints, monitoring results, and/or Department findings.

**IV. RECORDKEEPING REQUIREMENTS.****# 013 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain records of all the facility's increases of emissions from the following categories:

- (a) emissions increase of minor significance without notification to the Department;
- (b) de minimis increases with notification to the Department, via letter;
- (c) increases resulting from a Request for Determination (RFD) to the Department; and
- (d) increases resulting from the issuance of a plan approval and subsequent operating permit.

**# 014 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain a record of all monitoring of fugitive emissions, visible emissions and odors, including those that deviate from the conditions found in this permit. The record of deviations shall contain, at a minimum, the following items:

- (a) Date, time, and location of the incident(s).
- (b) The cause of the event.
- (c) The corrective action taken, if necessary, to abate the situation and prevent future occurrences.

**SECTION C. Site Level Requirements****V. REPORTING REQUIREMENTS.****# 015 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is also derived from 40 CFR Part 68.]

(a) If required by Section 112(r) of the Clean Air Act, the permittee shall develop and implement an accidental release [25 Pa. Code § 127.441(d) and 40 CFR Part 68] program consistent with requirements of the Clean Air Act, 40 CFR Part 68 (relating to chemical accident prevention provisions) and the Federal Chemical Safety Information, Site Security and Fuels Regulatory Relief Act (P.L. 106-40).

(b) The permittee shall prepare and implement a Risk Management Plan (RMP) which meets the requirements of Section 112(r) of the Clean Air Act, 40 CFR Part 68 and the Federal Chemical Safety Information, Site Security and Fuels Regulatory Relief Act when a regulated substance listed in 40 CFR § 68.130 is present in a process in more than the threshold quantity at a facility. The permittee shall submit the RMP to the federal Environmental Protection Agency according to the following schedule and requirements:

(1) The permittee shall submit the first RMP to a central point specified by EPA no later than the latest of the following:

- (i) Three years after the date on which a regulated substance is first listed under 40 CFR § 68.130; or,
- (ii) The date on which a regulated substance is first present above a threshold quantity in a process.

(2) The permittee shall submit any additional relevant information requested by the Department or EPA concerning the RMP and shall make subsequent submissions of RMPs in accordance with 40 CFR § 68.190.

(3) The permittee shall certify that the RMP is accurate and complete in accordance with the requirements of 40 CFR Part 68, including a checklist addressing the required elements of a complete RMP.

(c) As used in this permit condition, the term "process" shall be as defined in 40 CFR § 68.3. The term "process" means any activity involving a regulated substance including any use, storage, manufacturing, handling, or on-site movement of such substances or any combination of these activities. For purposes of this definition, any group of vessels that are interconnected, or separate vessels that are located such that a regulated substance could be involved in a potential release, shall be considered a single process.

(d). If this facility is subject to 40 CFR Part 68, as part of the certification required under this permit, the permittee shall:

(1) Submit a compliance schedule for satisfying the requirements of 40 CFR Part 68 by the date specified in 40 CFR § 68.10(a); or,

(2) Certify that this facility is in compliance with all requirements of 40 CFR Part 68 including the registration and submission of the RMP.

(e) If this facility is subject to 40 CFR Part 68, the permittee shall maintain records supporting the implementation of an accidental release program for five (5) years in accordance with 40 CFR § 68.200.

(f) When this facility is subject to the accidental release program requirements of Section 112(r) of the Clean Air Act and 40 CFR Part 68, appropriate enforcement action will be taken by the Department if the permittee fails to register and submit the RMP or a revised plan pursuant to 40 CFR Part 68.

**# 016 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall report malfunctions, emergencies or incidents of excess emissions to DEP's 24-hour Emergency Hotline at 800.541.2050. A malfunction is any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner. An emergency is any situation arising from sudden and reasonably unforeseeable events beyond the control of the owner or operator of a facility which requires immediate corrective action to restore normal operation and which causes the emission source to exceed emissions, due to unavoidable increases in emissions attributable to the situation. An emergency shall not include situations caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation, or



**SECTION C. Site Level Requirements**

operator error.

(b) When the malfunction, emergency or incident of excess emissions poses an imminent danger to the public health, safety, welfare, or environment, it shall be reported to the Department and the County Emergency Management Agency by telephone within one (1) hour after the discovery of the malfunction, emergency or incident of excess emissions. The owner or operator shall submit a written or emailed report of instances of such malfunctions, emergencies or incidents of excess emissions to the Department within three (3) business days of the telephone report.

(c) The report shall describe the following:

- (1) Name, permit or authorization number, and location of the facility,
- (2) Nature and cause of the malfunction, emergency or incident,
- (3) Date and time when the malfunction, emergency or incident was first observed,
- (4) Expected duration of excess emissions,
- (5) Estimated rate of emissions,
- (6) Corrective actions or preventative measures taken.

(d) Any malfunction, emergency or incident of excess emissions that is not subject to the notice requirements of paragraph (b) of this condition shall be reported to the Department by telephone at 484-250-5920 within 24 hours (or by 4:00 PM of the next business day, whichever is later) of discovery and in writing or by e-mail within five (5) business days of discovery. The report shall contain the same information required by paragraph (c), and any permit specific malfunction reporting requirements.

(e) During an emergency an owner or operator may continue to operate the source at their discretion provided they submit justification for continued operation of a source during the emergency and follow all the notification and reporting requirements in accordance with paragraphs (b)-(d), as applicable, including any permit specific malfunction reporting requirements.

(f) Reports regarding malfunctions, emergencies or incidents of excess emissions shall be submitted to the appropriate DEP Regional Office Air Program Manager.

(g) Any emissions resulted from malfunction or emergency are to be reported in the annual emissions inventory report, if the annual emissions inventory report is required by permit or authorization.

**VI. WORK PRACTICE REQUIREMENTS.****# 017 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

A person responsible for any source specified 25 Pa. Code § 123.1 shall take all reasonable actions to prevent particulate matter from becoming airborne. These actions shall include, but not be limited to, the following:

- (a) use, where possible, of water or suitable chemicals, for control of dust in the demolition of buildings or structures, construction operations, the grading of roads, or the clearing of land;
- (b) application of asphalt, water, or other suitable chemicals, on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts;
- (c) paving and maintenance of roadways; and
- (d) prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or by other means.

**# 018 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall immediately, upon discovery, implement measures which may include the application for the installation of an air cleaning device(s), if necessary, to reduce the air contaminant emissions to within applicable limitations, if at any time the operation of the source(s) identified in this permit, is causing the emission of air contaminants in excess of the limitations specified in, or established pursuant to 25 Pa. Code Article III or any other applicable rule

**SECTION C. Site Level Requirements**

promulgated under the Clean Air Act.

**# 019 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall ensure that the source(s) and air pollution control device(s), listed in this permit, are operated and maintained in a manner consistent with good operating and maintenance practices, and in accordance with manufacturer's specifications.

**# 020 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee may not modify any air contaminant system identified in this permit, prior to obtaining Department approval, except those modifications authorized by Condition #013(g), of Section B, of this permit.

**VII. ADDITIONAL REQUIREMENTS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VIII. COMPLIANCE CERTIFICATION.**

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

**IX. COMPLIANCE SCHEDULE.**

No compliance milestones exist.

**SECTION D. Source Level Requirements**

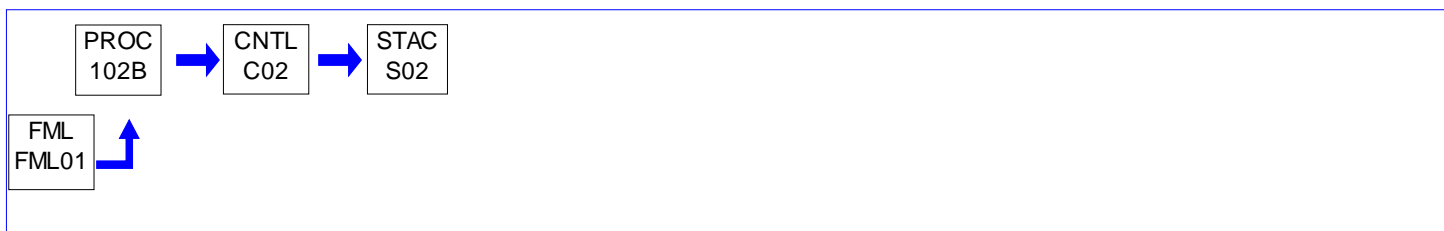
Source ID: 102B

Source Name: AGGREGATE DRYING OPERATION

Source Capacity/Throughput: 38.900 MMBTU/HR

38,137.000 CF/HR

AGGREGATE

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall ensure that the total emissions into the outdoor atmosphere of the following pollutants from the burner in the rotary dryer, as measured at the outlet of the associated dust collector occurs in such a manner that the rates of the emissions do not exceed any of the following:

Pollutant	Lbs/hr	tons/yr (on a 12 month rolling basis)
NOx	1.91	6.56
PM	3.41	11.72
SOx	0.02	0.08
VOC	0.21	0.72
CO	3.20	10.99

NOx = Nitrogen oxides.

PM = Particulate Matter

SOx = Sulfur oxides (as sulfur dioxide [SO<sub>2</sub>]).

VOC = Volatile Organic Compounds

CO = Carbon Monoxide

**# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

No person may permit the emission into the outdoor atmosphere of particulate matter from the dust collector(s) at any time, in excess of 0.04 grains per dry standard cubic foot, pursuant to 25 Pa. Code § 123.13(c)(1)(i).

**Fuel Restriction(s).****# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall ensure that natural gas is the only fuel consumed by the burner used for the aggregate drying operation.

**Operation Hours Restriction(s).****# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall limit the hours of operation of the aggregate drying operation to 6864 hours per year. Emission Restriction(s).

**SECTION D. Source Level Requirements****II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.****# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall monitor the following operating parameters for this aggregate drying operation on a monthly basis:

- (1) The hours of operation.
- (2) The type(s) and amount(s) of aggregate processed.
- (3) The amount of natural gas consumed by the burner in the rotary dryer.

**# 006 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall monitor the differential pressure across the baghouse associated with this aggregate drying operation on an operating day basis (i.e., while the aggregate drying operation is actively operating).

**IV. RECORDKEEPING REQUIREMENTS.****# 007 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain records of the following operating parameters for this aggregate drying operation:

- (1) The hours of operation, on a 12-month rolling basis.
- (2) The type(s) and amount(s) of aggregate processed on a monthly basis.
- (3) The amount of natural gas consumed by the rotary dryer, on a monthly and 12-month rolling basis.

**# 008 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain the following records in regards to the aggregate dryer baghouse:

- (1) Dates that the fabric filter bags are replaced.
- (2) Number of fabric filter bags that have been replaced.

**# 009 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain records of the differential pressure across the baghouse associated with this aggregate drying operation on an operating day basis.

**# 010 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain records of all maintenance performed on the baghouse associated with this aggregate drying operation. These records shall contain the following:

- (1) The date and time.
- (2) Any problems or defects.
- (3) Any corrective action(s) taken.
- (4) Any maintenance (routine, preventative, or otherwise) performed.

**# 011 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall calculate and record the following emissions from this aggregate drying operation on a monthly and 12-month rolling basis, calculated using a Department-approved method(s):

- (1) The NO<sub>x</sub> emissions.

**SECTION D. Source Level Requirements**

- (2) The PM emissions.
- (3) The SO<sub>x</sub> (as SO<sub>2</sub>) emissions.

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VI. WORK PRACTICE REQUIREMENTS.****# 012 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall operate and maintain a differential pressure gauge to indicate the differential pressure across the baghouse associated with this aggregate drying operation. The baghouse shall operate within the differential pressure range of 2.0 to 7.0 inches of water.

DEP reserves the right to modify the differential pressure range based on compliant stack testing.

**# 013 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall perform a daily inspection for this aggregate drying operation and the associated baghouse to include the following:

- (1) A visual check of the equipment of the aggregate drying operation for security and condition, on an operating day basis.
- (2) A visual check of the baghouse associated with the aggregate drying operation for security and condition, on an operating day basis.

**# 014 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain a sufficient quantity of spare fabric filter bags on hand for replacement in the baghouse.

**# 015 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

This source shall be operated and maintained in accordance with manufacturers specifications.

**# 016 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

At all times the permittee shall operate and maintain the burner, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions.

**VII. ADDITIONAL REQUIREMENTS.****# 017 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) This source is an aggregate drying operation comprised of the following equipment:

- (1) A rotary dryer manufactured by Tarmac International, with a natural gas fired low NO<sub>x</sub> burner. The burner is rated at 38.9 mmBtu/hr heat input and the rotary dryer is rated at 125 tons/hr of aggregate.
- (2) Particulate Matter emissions from the rotary dryer above, are ducted to a pulse jet baghouse, model no. STJ-3215-10 WIP, manufactured by Sly, Inc., before exhausting into the outdoor atmosphere. The baghouse is rated at 40,000 acfm exhaust gas flow, and uses 480 felted fabric (singed polyester) filter bags.

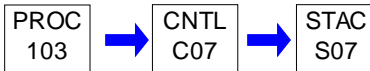
**SECTION D. Source Level Requirements**

Source ID: 103

Source Name: CONCRETE MIX / PACKAGING 1

Source Capacity/Throughput:

N/A

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall ensure that emission into the outdoor atmosphere of Particulate Matter from this source occurs in such a manner that the concentration of the emission does not exceed 0.02 gr/dscf.

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.****# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall monitor the differential pressure across the dust collector associated with this concrete mix / packaging line on an operating day basis (i.e., while the concrete mix / packaging line is actively operating).

**IV. RECORDKEEPING REQUIREMENTS.****# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain records of the differential pressure across the dust collector associated with this concrete mix / packaging line on an operating day basis.

**# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain records of the dates that the cartridges used in the dust collector associated with this concrete mix / packaging line are replaced and the number of cartridges replaced.

**# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain records of all preventative maintenance inspections for the dust collector associated with this concrete mix / packaging line. These records shall contain, at a minimum, the following for each inspection:

- (1) The date and time of the inspection.
- (2) Any problems or defects.
- (3) Any corrective action(s) taken.
- (4) Any maintenance (routine, preventative, or otherwise) performed.

**SECTION D. Source Level Requirements****V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VI. WORK PRACTICE REQUIREMENTS.****# 006 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall operate and maintain a differential pressure gauge to indicate the differential pressure across the dust collector associated with this concrete mix / packaging line. The dust collector shall operate within the differential pressure range of 0.3 to 8.0 inches of water.

**# 007 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall perform the following preventative maintenance for this concrete mix / packaging line and the associated dust collector:

- (1) A visual check of the various equipment of the concrete mix / packaging line, on an operating day basis.
- (2) Emptying of the dust collector hopper, at the end of each day, as necessary.
- (3) Routine preventative maintenance of the concrete mix / packaging line and the associated dust collector, in accordance with the manufacturers' specifications.
- (4) Changing of the cartridges, on an annual basis, or as needed.

**# 008 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain a sufficient quantity of spare cartridge filters on hand for replacement in the dust collector.

**VII. ADDITIONAL REQUIREMENTS.****# 009 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) This source is a concrete mix / packaging line comprised of the following equipment:

- (1) An aggregate weigh hopper, which receives aggregate directly from the aggregate storage silos.
- (2) A cement weigh hopper, which receives cement from the cement storage silos.
- (3) A continuous rotary mixer.

(b) PM emissions from this process are ducted to a cartridge dust collector model no. 025-DCTL-036-C-C, manufactured by C.P. Environmental, before exhausting into the outdoor atmosphere. The dust collector is rated at 8,600 acfm exhaust gas flow.

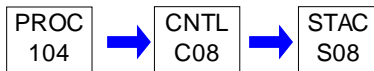
**SECTION D. Source Level Requirements**

Source ID: 104

Source Name: CONCRETE MIX / PACKAGING 2

Source Capacity/Throughput:

N/A

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall ensure that emission into the outdoor atmosphere of Particulate Matter from this source occurs in such a manner that the concentration of the emission does not exceed 0.02 gr/dscf.

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.****# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall monitor the differential pressure across the dust collector associated with this concrete mix / packaging line on an operating day basis (i.e., while the concrete mix / packaging line is actively operating).

**IV. RECORDKEEPING REQUIREMENTS.****# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain records of all preventative maintenance inspections for the dust collector associated with this concrete mix / packaging line. These records shall contain, at a minimum, the following for each inspection:

- (1) The date and time of the inspection.
- (2) Any problems or defects.
- (3) Any corrective action(s) taken.
- (4) Any maintenance (routine, preventative, or otherwise) performed.

**# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain records of the differential pressure across the dust collector associated with this concrete mix / packaging line on an operating day basis.

**# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain records of the dates that the cartridges used in the dust collector associated with this concrete mix / packaging line are replaced and the number of cartridges that are replaced.



**SECTION D. Source Level Requirements****V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VI. WORK PRACTICE REQUIREMENTS.****# 006 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall operate and maintain a differential pressure gauge to indicate the differential pressure across the dust collector associated with this concrete mix/packaging line. The dust collector shall operate within the differential pressure range of 0.3 to 8.0 inches of water.

**# 007 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall perform the following preventative maintenance for this concrete mix/packaging line and the associated dust collector:

- (1) A visual check of the various equipment of the concrete mix/packaging line, on an operating day basis.
- (2) Emptying of the dust collector hopper, at the end of each day as necessary.
- (3) Routine preventative maintenance of the concrete mix/packaging line and the associated dust collector, in accordance with the manufacturers' specifications.
- (4) Changing of the cartridge filters, on an annual basis, or as needed.

**# 008 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain a sufficient quantity of spare cartridges on hand for replacement in the dust collector.

**VII. ADDITIONAL REQUIREMENTS.****# 009 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) This source is a concrete mix/packaging line comprised of the following equipment:

- (1) An aggregate weigh hopper, which receives aggregate from the aggregate storage silos.
- (2) A cement weigh hopper, which receives cement from the cement storage silos.

(b) PM emissions from this process are ducted to a cartridge dust collector model no. 025-DCTL-036-C-C, manufactured by C.P. Environmental, before exhausting into the outdoor atmosphere. The dust collector is rated at 10,200 acfm exhaust gas flow.

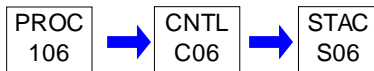
**SECTION D. Source Level Requirements**

Source ID: 106

Source Name: AGGREGATE STORAGE SILO

Source Capacity/Throughput:

N/A

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall ensure that emission into the outdoor atmosphere of Particulate Matter from this source occurs in such a manner that the concentration of the emission does not exceed 0.02 gr/dscf.

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.****# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall monitor the differential pressure across the dust collector associated with the aggregate storage silos on an operating day basis.

**IV. RECORDKEEPING REQUIREMENTS.****# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain records of the differential pressure across the dust collector, associated with the aggregate storage silos, on an operating day basis.

**# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain records of the dates that the fabric filter bags used in the dust collector, associated with this aggregate storage, are replaced.

**# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain records of all maintenance performed on the dust collector associated with this aggregate storage. These records shall contain, at a minimum, the following:

- (1) The date and time of the inspection.
- (2) Any problems or defects.
- (3) Any corrective action(s) taken.
- (4) Any maintenance (routine, preventative, or otherwise) performed.

**SECTION D. Source Level Requirements****V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VI. WORK PRACTICE REQUIREMENTS.****# 006 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall operate and maintain a differential pressure gauge to indicate the differential pressure across the dust collector associated with the aggregate storage silo. The dust collector shall operate within the differential pressure range of 0 to 8 inches of water.

**# 007 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall perform the following preventative maintenance for the dust collector associated with this aggregate storage.

- (1) Routine preventative maintenance, in accordance with the manufacturers' specifications.
- (2) Changing of the fabric filter bags, on an annual basis, or as needed.

**# 008 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain a sufficient amount of spare filter bags to be replaced in the dust collector.

**VII. ADDITIONAL REQUIREMENTS.****# 009 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) This source is aggregate storage silos and comprised of the following equipment:

- (1) Three (3) aggregate storage silos.
- (2) Dust collector. PM emissions from the aggregate storage silos are ducted to a dust collector, manufactured by Sly, Inc., before exhausting into the outdoor atmosphere. The dust collector is rated at 1,000 acfm exhaust gas flow, and uses 20 felted fabric filter bags.

**SECTION D. Source Level Requirements**

Source ID: 120

Source Name: PARTS WASHER

Source Capacity/Throughput:

N/A

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall monitor the amount of solvent removed as waste and the amount of solvent added to this source on a monthly basis.

**IV. RECORDKEEPING REQUIREMENTS.****# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall keep records of the amount of solvent removed as waste and the amount of solvent added to this source on a monthly basis.

**# 003 [25 Pa. Code §129.63]****Degreasing operations**

(a). A person who sells or offers for sale any solvent containing VOCs for use in a cold cleaning machine shall provide, to the purchaser, the following written information:

- (1). The name and address of the solvent supplier.
- (2). The type of solvent including the product or vendor identification number.
- (3). The vapor pressure of the solvent measured in mm Hg at 20 degrees C (68 degrees F).

(b). The permittee shall maintain for at least two (2) years and shall provide to the Department, on request, the information specified in paragraph (a) above. An invoice, bill of sale, certificate that corresponds to the number of sales, Safety Data Sheet (SDS), or other appropriate documentation acceptable to the Department may be used to comply with this section.

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VI. WORK PRACTICE REQUIREMENTS.****# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall operate and maintain this source in accordance with manufacturer's specifications.

**# 005 [25 Pa. Code §129.63]****Degreasing operations**

(a). The permittee shall not use, sell, or offer for sale for use in a cold cleaning machine any solvent with a vapor pressure of 1.0 millimeter of mercury (mm Hg) or greater and containing greater than 5 % VOC by weight, measured at 20 degrees C (68 degrees F) containing VOCs.

**SECTION D. Source Level Requirements**

(b). Paragraph (a) does not apply:

(1). To cold cleaning machines used in extreme cleaning service.

(2). If the owner or operator of the cold cleaning machine demonstrates, and the Department approves in writing, that compliance with paragraph (a) will result in unsafe operating conditions.

(3). To immersion cold cleaning machines with a freeboard ratio equal to or greater than 0.75.

**# 006 [25 Pa. Code §129.63]**

**Degreasing operations**

(a). Cold cleaning machines shall be operated in accordance with the following procedures:

(1). Waste solvent shall be collected and stored in closed containers. The closed containers may contain a device that allows pressure relief, but does not allow liquid solvent to drain from the container.

(2). Flushing of parts using a flexible hose or other flushing device shall be performed only within the cold cleaning machine. The solvent spray shall be a solid fluid stream, not a atomized or shower spray.

(3). Sponges, fabric, wood, leather, paper products and other absorbent material may not be cleaned in the cold cleaning machine.

(4). Air agitated solvent baths may not be used.

(5). Spills during solvent transfer and use of the cold cleaning machine shall be cleaned up immediately.

(b). The remote reservoir cold cleaning machines shall be equipped with a cover that shall be closed at all times except during cleaning of parts or the addition or removal of solvent. For remote reservoir cold cleaning machines which drain directly into the solvent storage reservoir, a perforated drain with a diameter of not more than 6 inches shall constitute an acceptable cover, pursuant to 25 Pa. Code § 129.63(a)(2)(ii)

**VII. ADDITIONAL REQUIREMENTS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).



**SECTION E. Source Group Restrictions.**

**SECTION F. Alternative Operation Requirements.**

No Alternative Operations exist for this State Only facility.

**SECTION G. Emission Restriction Summary.**

Source Id	Source Description		
103	CONCRETE MIX / PACKAGING 1		
Emission Limit		Pollutant	
0.020	gr/DRY FT3	dry standard conditions	TSP
104	CONCRETE MIX / PACKAGING 2		
Emission Limit		Pollutant	
0.020	gr/DRY FT3	dry standard conditions	TSP
106	AGGREGATE STORAGE SILO		
Emission Limit		Pollutant	
0.020	gr/DRY FT3	dry standard conditions	TSP

**Site Emission Restriction Summary**

Emission Limit	Pollutant
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**SECTION H. Miscellaneous.**

(a) The following previously-issued documents serve as the basis for certain terms and conditions set forth in this permit:

(1) Operating Permit No. 09-311-003C.

(2) Plan Approval No. 09-0107.

(b) This permit is an Administrative Amendment to/renewal of State Only Operating Permit No. 09-00107, originally issued on July 1, 2002 (APS ID 345509, Auth ID 354315) and amended on April 29, 2004 (APS ID 345509, Auth ID 533170). The Administrative Amendment incorporates the requirements of (a)(2), above, into this permit (APS ID 579675, Auth ID 627509). The following is a listing of the changes reflected in this permit:

(1) The responsible official and permit contact person have been changed to Michelle Jackson, Plant Manager, 215-785-1290.

(2) The following source, control device, and emission point, along with corresponding source capacity/throughput listings, permit map, conditions, and emission restrictions, as detailed in Sections A, D, and F, of the previously-amended permit, where applicable, have been removed:

Source ID	Source Name
101	Ready Mix Concrete Plant
C01	Baghouses (4)
S01	Baghouse Stacks (4)

(3) The following sources, control devices, fuel material location, and emission points, along with corresponding source capacity/throughput listings, permit maps, conditions, and emission restrictions, have been added to Sections A, D, and F, of this permit, where applicable:

Source ID	Source Name
101A	Sand Packaging Line
102A	Aggregate Drying Operation
103	Concrete Mix Production/Packaging Line 1
104	Concrete Mix Production/Packaging Line 2
105	Aggregate and Cement Storage and Dispensing Operation
C01A	Sand Packaging Line Dust Collector
C02	Fluidized Bed Dryer Dust Collector
C03	Concrete Mix Production/Packaging Line 1 Dust Collector
C04	Concrete Mix Production/Packaging Line 2 Dust Collector
C05A	Aggregate Storage Silos Dust Collector
C05B	Cement Storage Silos Dust Collectors (6)
FML02	10,000-gal No. 2 Fuel Oil AST
S01A	Sand Packaging Line Dust Collector Stack
S02	Fluidized Bed Dryer Dust Collector Stack
S03	Concrete Mix Production/Packaging Line 1 Dust Collector Stack
S04	Concrete Mix Production/Packaging Line 2 Dust Collector Stack
S05	Aggregate Storage Silos Dust Collector Stack
Z05	Cement Storage Silos Dust Collectors Fugitive Emissions

(4) The definition of the term "air pollution," as detailed in Condition # 001, Section C, of the previously-amended permit, has been removed.

(5) An exception for emission into the outdoor atmosphere of fugitive air contaminants from certain types of open burning operations has been added as Condition # 002(f), Section C, of this permit.

(6) The term "air contaminant" has been added after the terms "fugitive" and "visible" in Conditions # 002(f), 006, 009, and 010(a) - (b), Section C, of the previously-amended permit (Conditions # 002(g), 006, 009, and 010(a) - (b), Section C, of this permit, respectively), where applicable.

(7) The following for Condition # 010, Section C, of the previously-amended permit (same condition number in this permit):

**SECTION H. Miscellaneous.**

- (i) The terms "particulate" and "particulate matter" have been removed from Sub-conditions (a) - (b).
  - (ii) The language has been revised to specify that any fugitive air contaminant emissions that originate on-site are required to comply with Sub-condition (b)(1) - (3), not only those that originate on-site and cross the property line.
- (8) The following for Condition # 011, Section C, of the previously-amended permit (same condition number in this permit):
- (i) The language has been revised to specify that the permittee is required to maintain records of all monitoring required in Condition # 010(a)(1) - (3), Section C, of this permit, not only when deviations are observed.
  - (ii) All or part of Sub-condition (a)(1) - (3) has been added as items to be maintained for the record of deviations.
  - (iii) A requirement that the monitoring shall be recorded and maintained in a Department-approved format and time frame has been added as Sub-condition (b).
- (9) The following for Condition # 012, Section C, of the previously-amended permit (Condition # 016, Section C, of this permit):
- (i) It has been moved from Sub-section IV (Recordkeeping Requirements) to Sub-section V (Reporting Requirements).
  - (ii) The phrase "all newly-proposed" has been added before the term "recordkeeping formats."
- (10) A requirement to maintain records of all of the facility's emission increases has been added as Condition # 012, Section C, of this permit.
- (11) A requirement that all records, reports, and analysis results generated in compliance with the requirements of any section of this permit shall be maintained in accordance with Condition # 020(b), Section B, of this permit, and shall be made available to the Department upon written or verbal request within a reasonable time has been added as Condition # 013, Section C, of this permit.
- (12) A requirement to maintain records of all actions performed to prevent PM from any source specified in Condition # 002(a) - (g), Section C, of this permit, from becoming airborne, has been added as Condition # 014, Section C, of this permit.
- (13) The following for Condition # 013, Section C, of the previously-amended permit (Condition # 015, Section C, of this permit):
- (i) The Department telephone number at which to report any malfunction(s) has been changed from 610-832-6241 to 484-250-5920.
  - (ii) All of part of Sub-condition (c)(1) - (4) have been added as items to describe in the written report of a malfunction(s).
- (14) The following for Condition # 014, Section C, of the previously-amended permit (Condition # 018, Section C, of this permit):
- (i) The term "source report" has replaced the term "Air Information Management System (AIMS) inventory report" in the first paragraph (now Sub-condition (a)).
  - (ii) A statement that the report shall include information from each previously-reported source(s), a new source(s) which was first operated during the preceding calendar year, and each source(s) modified during the same period that was not previously reported, including any source(s) listed in Section G, of this permit, has been added to the first paragraph (now Sub-condition (a)).
- (15) A requirement to develop and implement an accidental release program and RMP, as applicable, has been added as Condition # 016, Section C, of this permit.
- (16) A requirement that source reports be submitted in a format specified by the Department and contain sufficient information to enable the Department to complete its emission inventory has been added as Condition # 019, Section C, of this permit.
- (17) The phrase "as approved by the Department" has been removed from Condition # 015(a) and (b), Section C, of the original permit (Condition # 020(a) and (b), Section C, of this permit).
- (18) The following for Condition # 016, Section C, of the original permit:
- (i) Sub-conditions (a) and (b) have been separated into Conditions # 023 and 022, Section C, of this permit, respectively.

**SECTION H. Miscellaneous.**

(ii) Sub-condition (c) has been removed.

(19) A requirement to implement measures to reduce air contaminant emissions to within applicable limitations if at any time the operation of a source(s) listed in Sections A or G, of this permit, is causing the emission of air contaminants in excess of the limitations specified in this permit or established pursuant to any applicable rule or regulation contained in 25 Pa. Code, Article III, has been added as Condition # 021, Section C, of this permit.

(20) An additional authority citation to 25 Pa. Code § 127.443(b) has been added to each condition in this permit that is based on a condition found in (a)(1) - (2), above.

(c) APS: No. 579675; Authorization No. 1023809: This action was taken for the renewal of the State Only Operating Permit for Oldcastle Retail Inc./dba Bonzal American. Source ID No. 101A no longer vents to the atmosphere, and the control device has not been used in the past 10 years, so the control device was removed from the permit, and some conditions were removed from the source. To better describe and regulate sources, Source ID No. 105 was split, and Source No. 105 now only contains the cement storage silos, and newly created Source ID No. 106 contains only the aggregate storage silos. Names for Source ID Nos. 103 and 104 were updated to make the source name more descriptive of the sources that are included under the source name.

(d) This minor modification was issued under APS ID No. 579675 and AUTH No. 1104793 and includes the following changes:

(1) Modification to the pressure drop range on control devices: C03, C04 and C06.

(2) Removal of Source No. 105 and Control Device No. C05 because Source No. 105 vents indoors.

(e) Renewal of SOOP, AUTH 1278198.

(f) AUTH 1353363. Administrative Amendment to incorporate Plan Approval 09-0107A.

(g) AUTH 1365220. Minor Modification to replace two dust collectors: Concrete Mix Production/Packaging Line 1 (C03) with C07 and Concrete Mix Production/Packaging Line 2 (C04) with C08.

(h) AUTH 1498817, renewal of operating permit.

(i) Administrative Amendment to incorporate Plan Approval 09-0107B (new rotary dryer - source 102B) into the SOOP.



\*\*\*\*\* End of Report \*\*\*\*\*

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